

Rexnord® Metal TableTop® chain programm

Choosing Rexnord® Metal TableTop® chains results in optimized performance and lowering conveyor maintenance cost

60-Serie
High quality 60-series Stainless Steel TableTop® chain

60-Serie - HB
High quality 60-series Stainless Steel TableTop® chain with Hardened Pins with improved wear resistance properties.

66-Serie - XHB
Special 66-series Stainless Steel TableTop® with special hardened pins to offer superior wear resistance properties.

Chain Type	Code Nr.	Plate Width		Weight	Through Hardened Pins	Surface Flatness (max.)	Polished Hinge Eyes	Working Load (max.)
		mm	Inch	Kg/m		mm		N
60-SERIES								
60S31XM	762.69.31	82.5	3.25	2.50	No	0.08	Yes	6000
60S84XM	762.69.84	83.8	3.30	2.52				
60M31XM	767.69.31	82.5	3.25	2.50				
60M84XM	767.69.84	83.8	3.30	2.52				
60-SERIES-HB								
60S31XM-HB	762.69.15	82.5	3.25	2.50	Yes	0.08	Yes	6000
60S84XM-HB	762.69.14	83.8	3.30	2.52				
60M31XM-HB	767.69.15	82.5	3.25	2.50				
60M84XM-HB	767.69.14	83.8	3.30	2.52				
66-SERIES-XHB								
60S31XM-XHB	762.09.31	82.5	3.25	2.50	Yes	0.08	Yes	6000
60S84XM-XHB	762.09.84	83.8	3.30	2.52				
60M31XM-XHB	767.09.31	82.5	3.25	2.50				
60M84XM-XHB	767.09.84	83.84.0	3.30	2.52				

Rexnord® Stainless Steel TableTop® Chains

Wear resistant stainless steel chains with superior corrosion resistance

60-Series
60-Series HB
66-Series XHB



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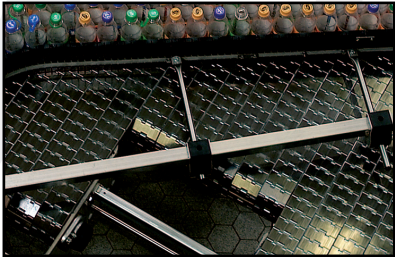
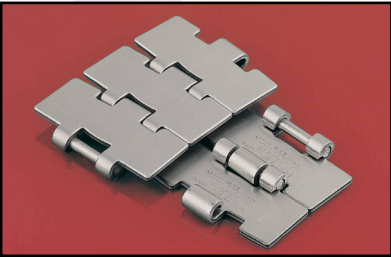
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FLATTOP EUROPE



Rexnord® Stainless Steel TableTop® Chains

Improved wear resistance, superior corrosion resistance and reduced maintenance

Optimize the reliability and performance of bottling conveyors with the superior quality of Rexnord® Metal TableTop® chains. Conveying in glass bottling shows increased capacity. Furthermore glass packaging

shows development in glass wall thickness, special bottle shapes and modern labelling and printing technology.

Narrow gaps

Maxline chains feature a reduced gap in-between links of just 1.6mm (0,06")

Fully chamfered plate edges

Chain links are completely chamfered to optimize product handling & transfers. Furthermore the chamfered links feature the best contact combination with the drive sprockets.

Hinge eyes

Perfectly calibrated round hinge eyes to prevent pin run out. Furthermore the calibrated hinges reduce hinge wear due to the optimised contact surface of the pin and hinge combination.

Hardened Pins

Hardened pin material reduces the chain elongation significantly. Patented special hardened pins will give the highest resistance to chain elongation over a long period of time.

Polished hinges

To improve performance the hinge eyes are polished to ensure smooth contact with plastic wearstrips and Magnetflex™ corner tracks.

Superior flatness

Rexnord®'s extreme flatness quality of 0,08 mm(0,003") results from superior chain design and tight production control at 10 measurement points per chainlink.

With precise measurements to tight tolerances in the width direction and an exclusive convex top design, Rexnord® achieves exceptional lateral flatness for smooth sideways sliding from one chain to the next.

Rexnord®'s extreme flatness in the running direction produces smooth product movement from one chain link to the next, enhancing product stability and reducing product tippage.

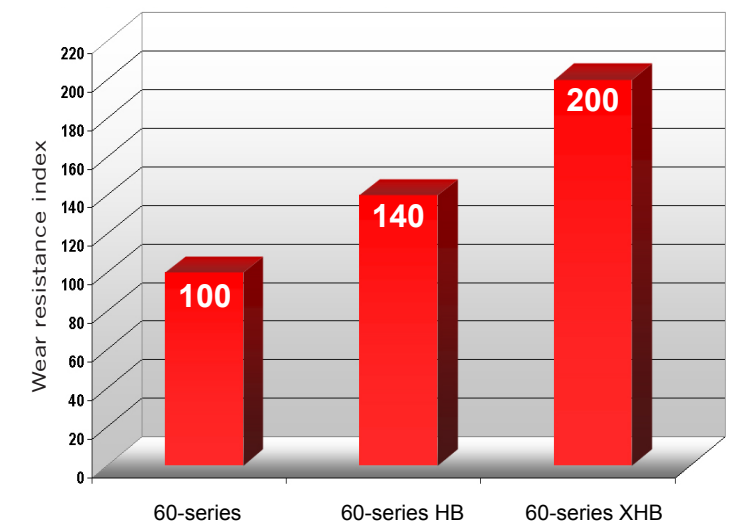
60-HB and 66-XHB with special hardened pins

Rexnord® is setting the new standard in Metal TableTop® chains. Main specification for these chains are: superior wear resistance that result in conveyor maintenance reduction. The 60-series HB and 66-series XHB are suitable for the most demanding high-speed bottling conveyor applications, like pressure less combiners, in / outfeed of filler and labeller area, and in and outfeed of bottle Pasteurizer . In the dry end crate conveyors for Returnable Glass bottles, improved maintenance efficiency can be achieved. In comparison with the standard Stainless steel chain, the 60-series HB and 66-series XHB will offer a significantly improved durability resulting in reduced maintenance cost.

Quality control

The quality of Rexnord® Metal TableTop® chains is checked continuously on more than 24 critical quality points, in our technical laboratory.

Patented technology



66-XHB features a patented combination of plate & specially hardened pin material, which offers superior resistance to elongation in combination with highest corrosion resistance.

66-SERIES XHB



70 years of Innovation in Conveying Technology

1938	1967	1980	1992	1998	2004	2009
Rexnord® Invents TableTop® (SS815)	TableTop® sideflexing (881 bevel)	Magnetflex sideflexing (10M31)	MCC 60 series	60-HB series	Rexnord® 66-series	